

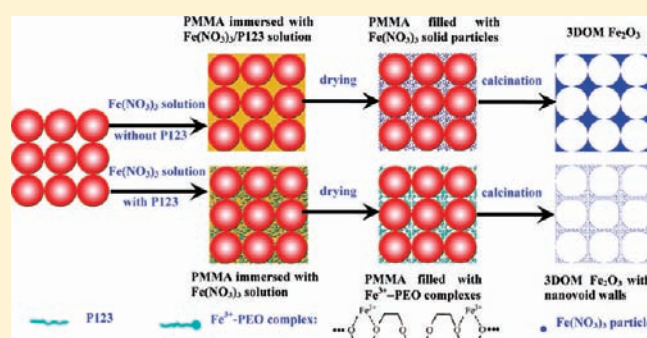
P123-PMMA Dual-Templating Generation and Unique Physicochemical Properties of Three-Dimensionally Ordered Macroporous Iron Oxides with Nanovoids in the Crystalline Walls

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S Supporting Information

ABSTRACT: Three-dimensionally (3D) ordered macroporous (3DOM) iron oxides with nanovoids in the rhombohedrally crystallized macroporous walls were fabricated by adopting the dual-templating [Pluronic P123 and poly(methyl methacrylate) (PMMA) colloidal microspheres] strategy with ferric nitrate as the metal precursor in an ethanol or ethylene glycol and methanol mixed solution and after calcination at 550 °C. The possible formation mechanisms of such architected materials were discussed. The physicochemical properties of the materials were characterized by means of techniques such as XRD, TGA/DSC, FT-IR, BET, HRSEM, HRTEM/SAED, UV-vis, XPS, and H₂-TPR. The catalytic properties of the materials were also examined using toluene oxidation as a probe reaction. It is shown that 3DOM-structured α -Fe₂O₃ without nanovoids in the macroporous walls was formed in the absence of P123 during the fabrication process, whereas the dual-templating strategy gave rise to α -Fe₂O₃ materials that possessed high-quality 3DOM structures with the presence of nanovoids in the polycrystalline macropore walls and higher surface areas (32–46 m²/g). The surfactant P123 played a key role in the generation of nanovoids within the walls of the 3DOM-architected iron oxides. There was the presence of multivalent iron ions and adsorbed oxygen species on the surface of each sample, with the trivalent iron ion and oxygen adspecies concentrations being different from sample to sample. The dual-templating fabricated iron oxide samples exhibited much better low-temperature reducibility than the bulk counterpart. The copresence of a 3DOM-structured skeleton and nanovoids in the macropore walls gave rise to a drop in the band-gap energy of iron oxide. The higher oxygen adspecies amounts, larger surface areas, better low-temperature reducibility, and unique nanovoid-containing 3DOM structures of the iron oxide materials accounted for their excellent catalytic performance in the oxidation of toluene.



INTRODUCTION

Porous transition-metal oxide materials have important roles to play in physical and chemical fields, such as electronics, magnetism, adsorption, and heterogeneous catalysis. Such materials possess high surface areas, large pore volumes, and regular pore structures, and these unique features make them attractive for the design of novel catalytic materials with high performance.¹ The transition-metal oxides with three-dimensionally (3D) ordered and wormhole-like mesoporous architectures have received particular attention because of their potential utilization as a catalyst or support for a large number of redox-involving reactions. Generally speaking, the fabrication of transition-metal oxides with mesoporous nanostructures requires two kinds of structure-directing agents: one is a surfactant or block copolymer, called a “soft template”; the

other is a mesoporous carbon and silica or polymer microsphere, called a “hard template”.

In the past decade, many authors reported the soft-templating synthesis of mesoporous iron oxides. For example, Perkas et al. synthesized a mesoporous iron–titanium oxide composite by the ultrasound-assisted method with dodecylamine as the soft template and iron(III) ethoxide and titanium(IV) isopropoxide as metal precursors.² Song et al. developed a versatile, low-cost, and environmentally friendly strategy to produce mesoporous Mn₂O₃, Fe₂O₃, Co₃O₄, NiO, CuO, and ZnO with various morphologies via a hydrothermal pathway with cetyltrimethylammonium bromide (CTAB) as the soft template and inorganic metal nitrates as the precursors.³ Gedanken and co-workers

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synthesized mesoporous iron oxides using a sonochemical technique with iron(III) ethoxide as the inorganic precursor and CTAB as the organic structure-directing agent.⁴ Wan et al. generated transparent and uniform nanocrystalline α -Fe₂O₃ thin films with wormlike morphology by the evaporation-induced self-assembly (EISA) method with triblock copolymer F127 (EO₁₀₆PO₇₀EO₁₀₆) as the template and ferric nitrate as the inorganic source.⁵ Via the EISA process with a novel block copolymer [poly(isobutylene)-*block*-poly(ethylene oxide) or poly(ethylene-*co*-butylene)-*b*-poly(ethylene oxide)] as the template, Smarsly and co-workers fabricated crack-free mesoporous α -Fe₂O₃ thin films.⁶ Using the sonication method with sodium dodecyl sulfate as the surfactant and ferric nitrate as the metal source, Gedanken and co-workers generated straight-extended layered mesostructured iron oxide materials.⁷

With the establishment of hard-templating synthesis techniques, ordered porous iron oxides can be produced. For example, Shi et al. employed continuous thin films of 3D-ordered mesoporous silica SBA-16 as the template to synthesize 3D porous iron oxide crystals by electrochemical deposition of iron metal and subsequent in situ oxidation.⁸ Bruce and co-workers fabricated α -Fe₂O₃ materials with ordered and disordered mesoporous walls using the 3D-ordered mesoporous silica KIT-6 as the hard template and ferric nitrate as the precursor;⁹ the same group also reported the successful synthesis of two-dimensionally (2D) ordered hexagonal mesoporous iron oxide and 3D cubic mesoporous iron oxide with microporous walls by adopting decylamine as the template and iron(III) ethoxide as the precursor and without calcination.¹⁰ Kang et al. employed highly ordered mesoporous carbon (CMK-3, which was derived from the nanocasting of 2D-ordered mesoporous silica SBA-15) as the hard template via the nanoreplication technique to fabricate mesoporous V₂O₅, MoO₃, WO₃, MnO₂, and Fe₂O₃.¹¹ Kong et al. also utilized mesoporous carbon CMK-3 as the hard template to obtain crystalline wormhole-like mesoporous Fe₂O₃.¹² In addition to the above synthesis methods, there are also alternatives for the generation of porous iron oxides. For instance, Zhao and co-workers fabricated mesoporous Fe₂O₃ microspheres by the polymerization of (urea and formaldehyde)-induced ferric hydroxide colloid aggregation.¹³ Lezau et al. obtained wormhole-like mesoporous iron oxide using a ligand-assisted templating method with a trischelating triol (i.e., 1,1,1-trishydroxymethylundecane) as the surfactant and iron(III) ethoxide as the metal source.¹⁴ Yu et al. fabricated mesoporous Fe₂O₃ via a solution route with dioctylsulfosuccinate, oxalic acid, and iron sulfate as starting materials.¹⁵ Zhou et al. synthesized wormhole-like mesoporous Fe₃O₄ with a pore size range of 8–14 nm via a coprecipitation process with yeast cells as the template.¹⁶

Compared to the bulk transition-metal oxides, the 3D-ordered macroporous (3DOM)-structured counterparts display unique physicochemical properties because of their interconnected porous structures, higher surface areas, strong redox ability, and good catalytic performance. Such features make these materials useful in photonic crystals, catalysis, electrochemistry, and separation.¹⁷ The most commonly employed strategy to generate 3DOM metal oxides involves an alkoxide-based sol–gel process, in which a colloidal crystal [e.g., well-arrayed monodispersed microspheres of polystyrene, poly(methyl methacrylate) (PMMA), silica, or carbon] is used as the hard template and liquid metal alkoxides, nitrates, or acetates are used as the metal precursor. The as-obtained interconnected porous materials with

high porosity facilitate the transport of guest molecules and particles in potential catalysis and filtration.¹⁸ By using an ethylene glycol–methanol (EG–MeOH) mixed solution of metal nitrates, Ueda and co-workers fabricated 3DOM single-metal oxides (Al₂O₃, Fe₂O₃, and Mn₂O₃)^{18d} and mixed-metal oxides [La_{1–x}Sr_xFeO₃, MFe₂O₄ (M = Zn, Ni, Co), ZnAl₂O₄, ZnCr₂O₄, LaAlO₃, and LaMnO₃].¹⁸ Although 3DOM metal oxides can be synthesized according to the above strategy, their surface areas are still relatively low (13–35 m²/g) especially after calcination at high temperatures (>500 °C) and, furthermore, there was no formation of mesopores or nanometered voids (called nanovoids, which do not go through from the top surface to the bottom surface) in the walls of the macropores. These drawbacks inhibit wide applications of such architected materials. Therefore, it is highly desired to develop an effective strategy for the fabrication of high-surface-area 3DOM metal oxides with the presence of mesopores or nanovoids in the crystalline walls. Although silica with a bimodal distribution of meso- and macropores¹⁹ or micro- and macropores²⁰ can be fabricated, metal oxides with hierarchically mesoporous/nanovoid and macroporous structures are rarely reported in the literature.

In the past several years, we have investigated the synthesis and physicochemical properties of nano/microsized perovskite [e.g., La_{1–x}Sr_xMO₃ (M = Mn, Co, Fe) and LaCoO₃/SBA-15]²¹ materials and monoclinic BiVO₄,²² mesoporous MgO²³ and CaO,²⁴ and 3DOM-structured MgO (with wormhole-like mesoporous walls), γ -Al₂O₃ (with 3D-ordered mesoporous walls), and Ce_{1–x}Zr_xO₂ (with wormhole-like mesoporous walls).²⁵ These perovskite materials showed excellent performance for the catalytic removal of volatile organic compounds (e.g., toluene and ethyl acetate). Recently, we have extended our attention to the fabrication and catalysis chemistry of mesoporous transition-metal oxides.²⁶ In this work, we report the controlled generation and physicochemical property characterization of nanovoid-containing 3DOM iron oxides by using the dual-templating (surfactant P123 and colloidal PMMA microspheres) strategy with iron nitrate as the metal source in an absolute ethanol (EtOH) or EG and MeOH mixed solution.

EXPERIMENTAL SECTION

Sample Generation. The well-arrayed hard-template PMMA microspheres with an average diameter of ca. 300 nm (Figure S1 of the Supporting Information) were synthesized according to the procedures described elsewhere.^{2,25} The macroporous Fe₂O₃ samples with nanovoids in the crystalline walls were fabricated using the dual-templating strategy. In a typical synthesis, 10 mmol of Fe(NO₃)₃·9H₂O and 0.50, 1.00, 4.00, or 8.00 g of P123 (M_{av} = 5800) were dissolved in 10 mL of absolute EtOH or in 10 mL of an anhydrous EG and MeOH mixed solution (EG/MeOH volumetric ratio = 3/2) under ultrasonic radiation (90 Hz), in which the iron nitrate concentration of the resulting solution was 1 mol/L and the molar ratio of Fe/P123 was 116, 232, 928, and 1856, respectively. A total of 2.00 g of highly ordered PMMA microspheres was added and soaked by the above mixed solution. After the PMMA microspheres were thoroughly wetted, the excessive liquid was filtered via a Buchner funnel connected to a vacuum (0.07 MPa). The obtained intermediate was dried in a desiccator using anhydrous calcium chloride as the desiccating agent (relative humidity <50%) at room temperature (RT) for 12 h (in the P123-free case) or 24 h (in the P123-added case), calcined in air at a ramp of 1 °C/min from RT to 300 °C, kept at this temperature for 3 h, then increased to 550 or

Table 1. Fabrication Parameters, BET Surface Areas, Band-Gap Energies, Surface Compositions, and H₂ Consumption of the As-Fabricated Fe₂O₃ Samples

sample	hard/soft template	Fe/soft template		calcination conditions	surface area (m ² /g)	band-gap energy (eV)	Fe ³⁺ /Fe ²⁺ molar ratio	O _{ads} /O _{latt} molar ratio	H ₂ consumption (mmol/g)	
		molar ratio	solvent						190–350 °C	350–700 °C
Fe ₂ O ₃ – <i>bulk</i>				650 °C, 3 h	7.0	2.10	3.59	0.74	1.05	16.1
Fe ₂ O ₃ –1	PMMA/–		EtOH	(300 °C, 3 h) → (550 °C, 3 h)	16.3	2.08	2.97	0.87	1.92	13.4
Fe ₂ O ₃ –2	PMMA/P123	116	EtOH	(300 °C, 3 h) → (550 °C, 3 h)	42.4	1.95	2.95	1.53	2.09	13.4
Fe ₂ O ₃ –3	PMMA/P123	232	EtOH	(300 °C, 3 h) → (550 °C, 3 h)	46.1	1.92	2.82	1.63	2.19	13.3
Fe ₂ O ₃ –4	PMMA/P123	232	EtOH	(300 °C, 3 h) → (650 °C, 3 h)	16.9	2.06	3.61	0.83	1.85	13.7
Fe ₂ O ₃ –5	PMMA/P123	928	EtOH	(300 °C, 3 h) → (550 °C, 3 h)	35.2	1.98	3.08	1.25	2.01	12.8
Fe ₂ O ₃ –6	PMMA/P123	1856	EtOH	(300 °C, 3 h) → (550 °C, 3 h)	45.1	1.95	2.80	1.04	2.21	13.4
Fe ₂ O ₃ –7	PMMA/P123	232	EG-MeOH ^a	(300 °C, 3 h) → (550 °C, 3 h)	32.2	2.03	2.75	1.21	2.46	13.1

^a 10 mL of an EG and MeOH mixture with EG/MeOH volumetric ratio = 3/2.

650 °C at the same heating rate, and maintained at this temperature for 3 h, thus obtaining the porous iron oxide products. For the sake of a better presentation, we denoted these samples as Fe₂O₃–*x* (*x* = 1–7), as described in Table 1. For comparison purposes, we also prepared a nonporous iron oxide sample (denoted as Fe₂O₃–*bulk*) by calcining a certain amount of ferric nitrate in air at 650 °C for 3 h.

All of the chemicals (analytical reagent grade purity) were purchased from Beijing Chemicals Company and used without further purification.

Physicochemical Property Characterization. All of the as-fabricated samples were characterized by means of techniques such as X-ray diffraction (XRD), thermogravimetric analysis (TGA), and differential scanning calorimetry (DSC), Fourier transform infrared (FT-IR) spectroscopy, high-resolution scanning electron microscopy (HRSEM), high-resolution transmission electron microscopy (HRTEM), selected-area electron diffraction (SAED), N₂ adsorption–desorption (Brunauer–Emmett–Teller, BET), ultraviolet–visible (UV–vis) diffuse-reflectance spectroscopy, X-ray photoelectron spectroscopy (XPS), and H₂ temperature-programmed reduction (H₂-TPR). The catalytic performance of the materials was evaluated for the oxidation of toluene. The detailed procedures are described in the Supporting Information.

RESULTS AND DISCUSSION

Crystal Structure. Figure 1 shows the XRD patterns of the as-fabricated iron oxide samples. By comparing the XRD pattern of the standard Fe₂O₃ sample (JCPDS no. 87-1164), one can deduce that the eight iron oxide samples were α-Fe₂O₃ with a rhombohedral crystal structure.²⁷ All of the Bragg diffraction peaks in the 2θ range of 10–80° can be well indexed, as indicated in Figure 1h. The results suggest that calcination at a temperature of above 550 °C could guarantee the complete decomposition of iron nitrate to α-Fe₂O₃. All of the α-Fe₂O₃ samples showed a slight difference in the intensity of the XRD signals, indicating that the addition of P123 exerted a minor

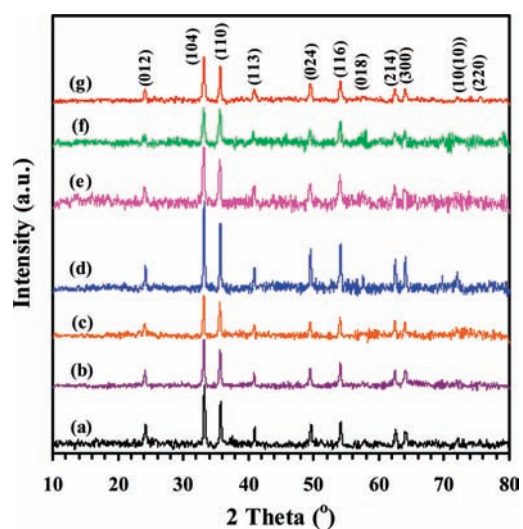


Figure 1. XRD patterns of (a) Fe₂O₃–1, (b) Fe₂O₃–2, (c) Fe₂O₃–3, (d) Fe₂O₃–4, (e) Fe₂O₃–5, (f) Fe₂O₃–6, and (g) Fe₂O₃–7.

influence on the crystallinity. A rise in the calcination temperature from 550 to 650 °C led to improvement in the crystallinity of α-Fe₂O₃.

Figure 2 illustrates the TGA/DSC profiles of the typical iron oxide samples before calcination (i.e., the uncalcined Fe₂O₃–1 and Fe₂O₃–3 samples prepared without or with the assistance of P123, respectively). It is observed from Figure 2A that there were weight losses of ca. 8, 25, and 64 wt % in the temperature ranges of 30–86, 86–254, and 254–400 °C, accompanied by the appearance of well-resolved endothermic signals centered at 38, 117, and 372 °C, respectively. The three weight losses could be attributed to the successive removal of adsorbed water or EtOH, decomposition of Fe(NO₃)₃,²⁸ and oxidation of PMMA.^{18d,25} From Figure 2B, one can see three weight losses

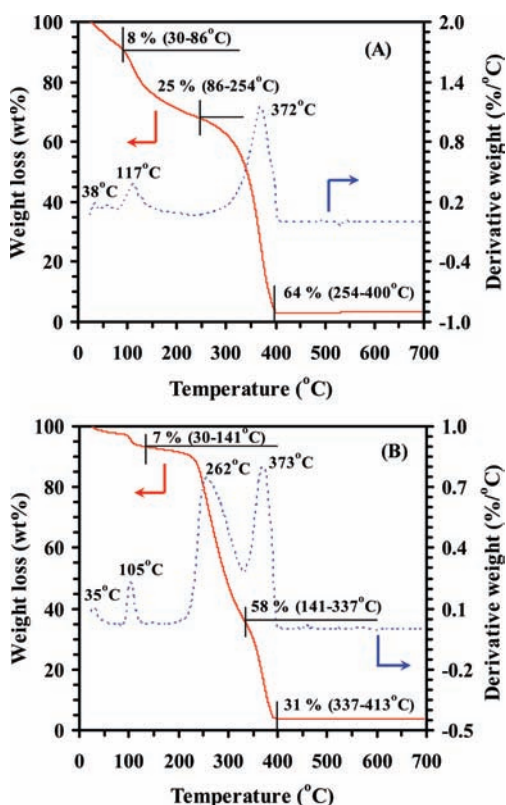


Figure 2. TGA/DSC profiles of (A) uncalcined Fe₂O₃-1 and (B) uncalcined Fe₂O₃-3.

in the temperature ranges of 30–141, 141–337, and 337–413 °C, where the respective weight losses were ca. 7, 58, and 31 wt %, accompanied by the recording of endothermic signals centered at 105, 262, and 373 °C, respectively. These weight losses could be reasonably assigned to the elimination of adsorbed water or EtOH, decomposition of Fe(NO₃)₃,²⁸ and oxidation of P123 and PMMA,^{18d,25} accordingly. These results clearly demonstrate that calcination of the sample intermediates above 413 °C was appropriate to generate α -Fe₂O₃ crystals. In addition, the FT-IR results shown in Figure S2 in the Supporting Information further confirm that the surfactant P123 and hard-template PMMA could be completely removed after calcination at 550 °C.

Pore Structure and Surface Area. Figure 3 shows the HRSEM images of the as-fabricated Fe₂O₃-*x* samples. It is clearly observed that there were a number of 3D-ordered macroporous entities (pore size = 180–200 nm) in the Fe₂O₃-1 sample derived in the absence of surfactant P123 (Figure 3a,b), which exhibited similar pore structures of Fe₂O₃ obtained by other researchers.^{18d} With the addition of P123, ordered macroporous architectures were also generated in the other six Fe₂O₃ samples and their macropore qualities were different upon variation in the fabrication conditions (Figure 3c–l). For the Fe₂O₃-2 sample, a number of 3DOM-organized entities (Figure 3c,d) with macropore sizes of 160–200 nm were formed. A rise in the P123 concentration from Fe/P123 molar ratio = 116 to 232 led to generation of a 3DOM structure with interconnected pore walls (Figure 3e,f). Raising the calcination temperature from 550 to 650 °C resulted in a change in the pore-wall structure (Figure 3g) of the Fe₂O₃-4 sample, although the 3DOM array was retained. A further rise in

the P123 concentration from Fe/P123 molar ratio = 232 to 928 or 1856 gave rise to the Fe₂O₃-5 and Fe₂O₃-6 samples, which also displayed 3DOM structure (Figure 3h–j), but their 3DOM quality became worse compared to that of the Fe₂O₃-2 sample. The macropore diameters of the three samples were in the range of 160–210 nm. Changing the organic solvent from EtOH to an EG and MeOH mixture could lead to the Fe₂O₃-7 sample with a high-quality 3DOM structure (Figure 3k,l), similar to that reported by Ueda and co-workers.^{18d} Compared to the average diameter (ca. 300 nm) of the hard-template PMMA microspheres, the macropore sizes of these 3DOM Fe₂O₃ materials decreased because of the shrinking of the PMMA microspheres during the calcination processes, and the extent of such shrinking varied greatly depending upon the fabrication conditions adopted. Shown in Figure 4 are the HRTEM images and SAED patterns of the as-fabricated Fe₂O₃-*x* samples. There was no existence of nanovoids in the walls of the Fe₂O₃-1 sample (Figure 4a). With the introduction of P123, however, the as-fabricated Fe₂O₃-*x* (*x* = 2–7) samples showed 3DOM structures with a number of nanovoids (diameter = 2–10 nm) randomly distributed in the walls of macropores (Figure 4d,g,k,m), except for the Fe₂O₃-4 sample, which had been calcined at 650 °C. This result reveals that the surfactant P123 played a crucial role in the generation of nanovoids within the macropore skeletons. In the absence of P123, no nanovoids were formed in the walls of 3DOM Fe₂O₃.^{18d} Ueda and co-workers generated 3DOM LaFeO₃ with nanovoids on the macropore walls in the presence of MeOH and EG,^{18e} in which EG had an important role to play in the formation of nanovoids on the skeletons of 3DOM LaFeO₃. The disappearance of most of the nanovoids in the walls of the 3DOM Fe₂O₃-4 sample might be related to the higher calcination temperature. Additional HRTEM images of 3DOM-architected Fe₂O₃-*x* (*x* = 2, 3, 6, and 7) samples with the presence of nanovoids in the crystalline walls are shown in Figure S3 of the Supporting Information. The results of N₂ adsorption–desorption and pore-size measurements (Figure S4 of the Supporting Information) indicate that there was a coexistence of macropores in the majority and nanovoids (mesopores) in the minority of the Fe₂O₃-*x* (*x* = 2, 3, and 5–7) samples, but only macropores existed in the Fe₂O₃-1 and Fe₂O₃-4 samples. From the SAED patterns (insets of Figure 4a,c,f,i,k,m,o) of these samples, one can see multiple bright electron diffraction rings, indicating the formation of polycrystalline iron oxide; the recording of a number of noncontinuous bright spots on the SAED patterns of the Fe₂O₃-1 and Fe₂O₃-2 samples implies that the crystallinity of Fe₂O₃-1 and Fe₂O₃-2 obtained after calcination at 550 °C was lower than that of Fe₂O₃-4 obtained after calcination at 650 °C, which was corroborated by the lower XRD signal intensity of the former two samples (Figure 1). The lattice spacing *d* values of the (104) plane were estimated to be in the range of 0.269–0.270 nm, not far away from that (0.270 nm) of α -Fe₂O₃ (JCPDS no. 87-1164). This result means that the skeletons of the nanovoid-containing 3DOM materials were polycrystalline α -Fe₂O₃. It is worth mentioning that the walls of our 3DOM α -Fe₂O₃ samples were composed of bulk Fe₂O₃ rather than α -Fe₂O₃ nanoparticles, which could be clearly seen from the large-area well-aligned lattice fringes of Figures S3b,h in the Supporting Information. However, the 3DOM walls of the NiO sample reported by Stein and co-workers were composed of numerous NiO nanoparticles, and aggregation of these nanoparticles formed the textural mesopores on the walls of 3DOM NiO.^{17h}

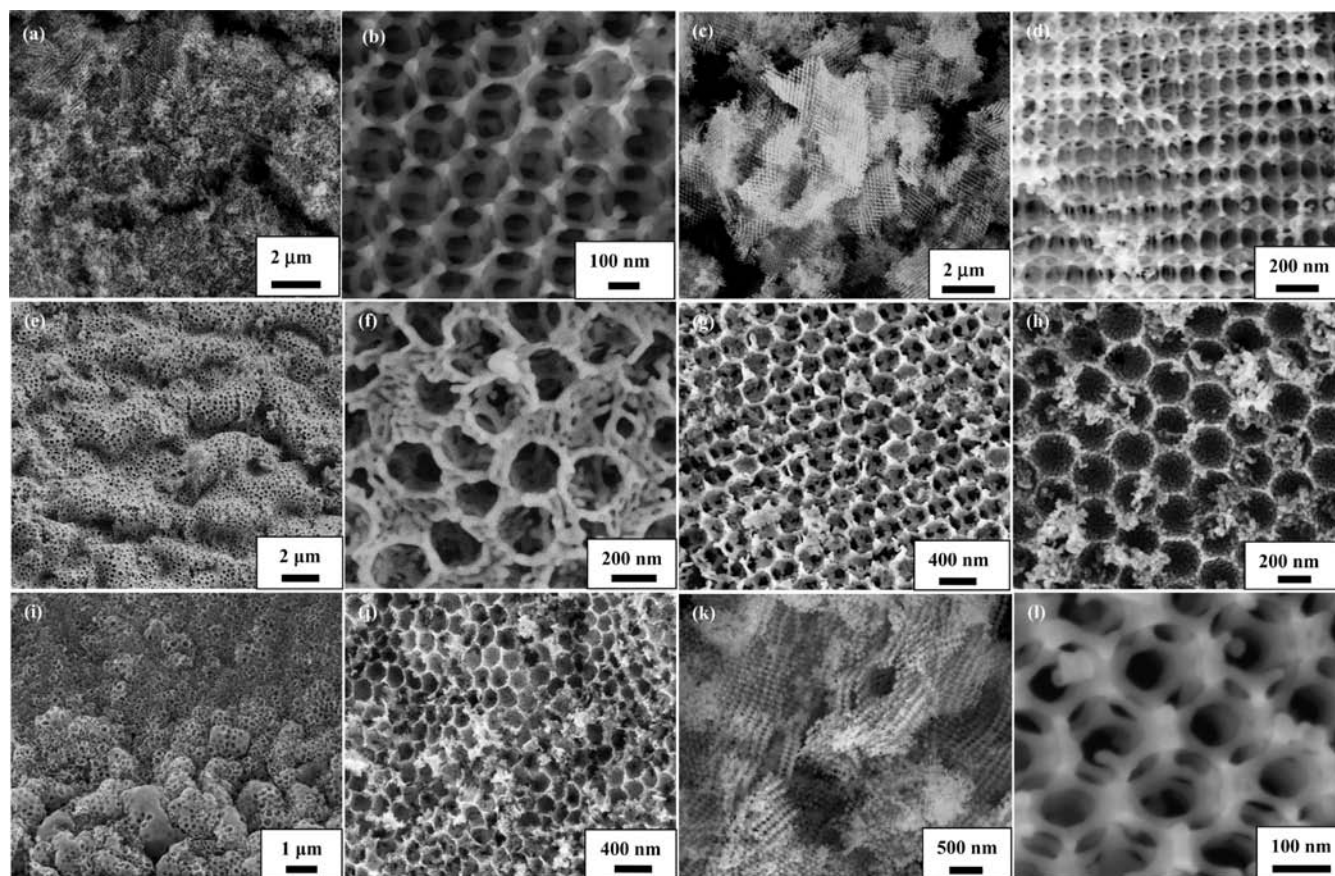


Figure 3. HRSEM images of (a and b) Fe_2O_3 -1, (c and d) Fe_2O_3 -2, (e and f) Fe_2O_3 -3, (g) Fe_2O_3 -4, (h) Fe_2O_3 -5, (i and j) Fe_2O_3 -6, and (k and l) Fe_2O_3 -7.

It can be clearly seen from Table 1 that the surface areas ($32\text{--}46\text{ m}^2/\text{g}$) of the iron oxide samples fabricated with the assistance of P123 and after calcination at $550\text{ }^\circ\text{C}$ were significantly higher than those ($7\text{--}16\text{ m}^2/\text{g}$) of Fe_2O_3 -*bulk* and Fe_2O_3 -1 fabricated without the assistance of P123. Clearly, the introduction of P123 during the fabrication process was favorable for enhancement of the surface area of the as-fabricated sample, but the amount of P123 added and the nature of the organic solvent seem to have no significant impacts on the surface area in the case of adoption of such a synthesis method. It has been well-known that the calcination temperature exerted a great influence on the surface area of a material. In the present study, a rise in the calcination temperature from 550 to $650\text{ }^\circ\text{C}$ induced a marked drop in the surface area from $46.1\text{ m}^2/\text{g}$ for Fe_2O_3 -3 to $16.9\text{ m}^2/\text{g}$ for Fe_2O_3 -4, a result plausibly due to the disappearance of most of the nanovoids in the walls of the 3DOM iron oxides. Such a deduction was substantiated by the HRTEM observations of the 3DOM iron oxides. It is worth pointing out that Fe_2O_3 -3 calcined at $550\text{ }^\circ\text{C}$ exhibited a much higher surface area (ca. $46\text{ m}^2/\text{g}$) than that (ca. $35\text{ m}^2/\text{g}$) of the 3DOM Fe_2O_3 sample after calcination at $500\text{ }^\circ\text{C}$.^{18d}

Formation Mechanism. Compared to the average size (ca. 300 nm) of the hard-template PMMA microspheres, the macropore diameter of the as-fabricated iron oxide samples displayed a shrinkage of $33\text{--}47\%$, which was basically consistent with the $26\text{--}34\%$ contraction ratio of other macroporous materials (e.g., SiO_2 , TiO_2 , ZrO_2 , and Al_2O_3) obtained by means of similar methods.²⁹ Although removal of the hard-template PMMA and

soft-template P123 via calcination at $550\text{ }^\circ\text{C}$ brought about a big contraction in the macropore size, high-quality 3DOM entities were still retained. Figure 5 illustrates the possible formation mechanisms of macroporous iron oxides with and without nanovoid formation in the crystalline walls. In the case of P123-free synthesis, the $\text{Fe}(\text{NO}_3)_3$ solution infiltrating the voids between the PMMA latex microspheres crystallizes to $\text{Fe}(\text{NO}_3)_3$ particles after drying; the latter then decomposes to Fe_2O_3 nanoparticles during calcination at $300\text{ }^\circ\text{C}$, and these nanoparticles further agglomerate to form big $\alpha\text{-Fe}_2\text{O}_3$ particles until the complete filling of the interstitials between the well-arranged PMMA microspheres after removal of PMMA during subsequent calcination at $550\text{ }^\circ\text{C}$, thus generating 3DOM-structured $\alpha\text{-Fe}_2\text{O}_3$ without the formation of nanovoids in the macroporous walls. In the case of dual-templating (P123 and PMMA) fabrication, however, the above-mentioned mechanism can be used to explain the generation of 3DOM-structured iron oxide. The alcoholic solution containing P123 and ferric nitrate first fills up the interstices of the PMMA latex; the Fe^{3+} ions may undergo complexation with the PEO groups of P123 upon solvent evaporation during the drying process to produce the Fe^{3+} -PEO complexes.³⁰ The intensity of interactions among PEO- Fe^{3+} -anion species and the molar ratios of $\text{Fe}/\text{P123}$ would determine the number and dispersion level of nanovoids within the walls of 3DOM Fe_2O_3 . After being dried at ambient temperature and a certain relative humidity, the formed complexes of Fe^{3+} and P123 display a disordered packing within the voids between the PMMA microspheres, thus giving rise to

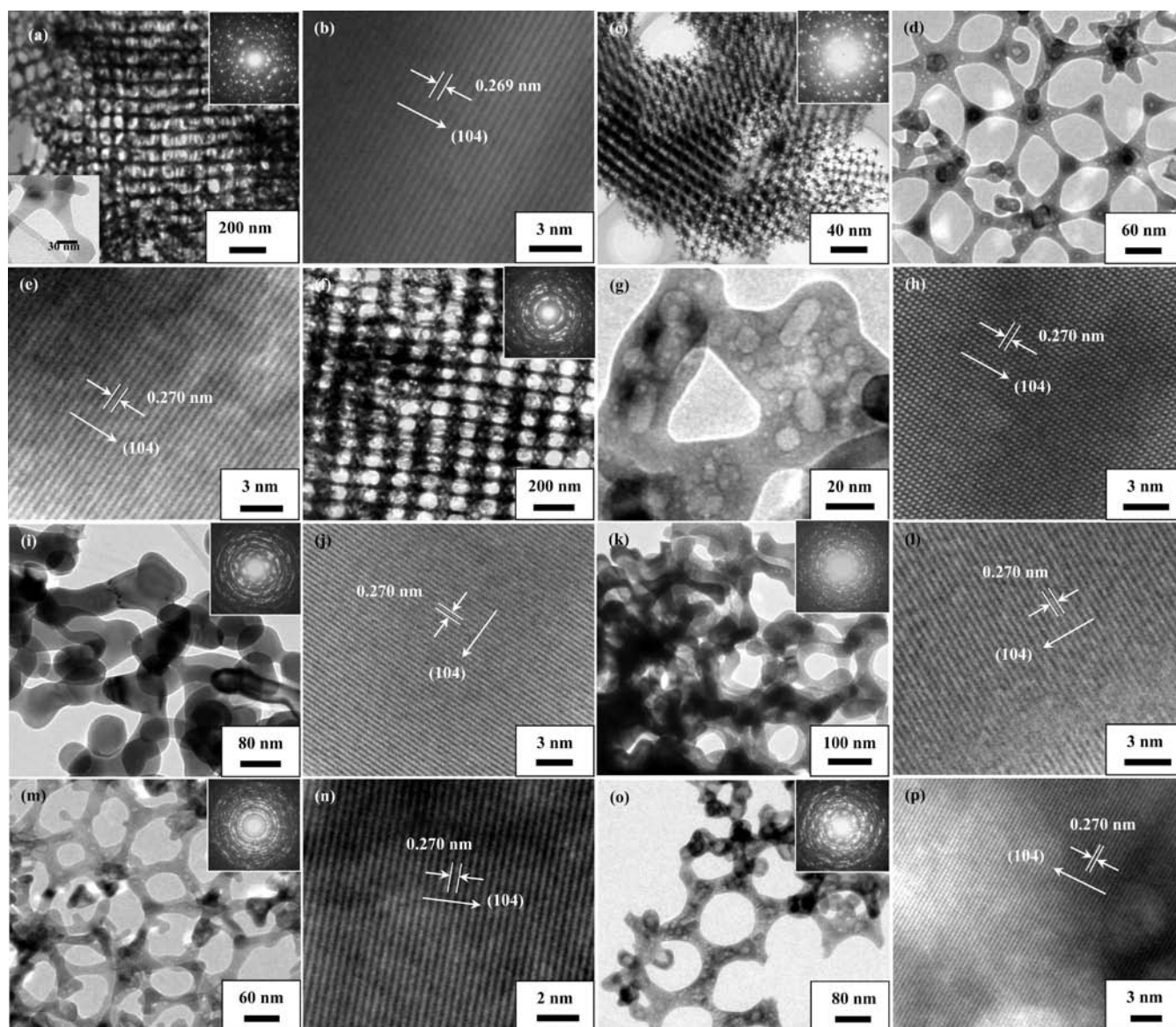


Figure 4. HRTEM images and SAED patterns (insets) of (a and b) Fe_2O_3-1 , (c–e) Fe_2O_3-2 , (f–h) Fe_2O_3-3 , (i and j) Fe_2O_3-4 , (k and l) Fe_2O_3-5 , (m and n) Fe_2O_3-6 , and (o and p) Fe_2O_3-7 .

3DOM $\alpha\text{-Fe}_2\text{O}_3$ with disordered nanovoids on the macropore walls after oxidative elimination of PMMA and P123 through calcination of the dried sample at 550 °C. Similar formation pathways have been discussed by other researchers.^{17h,19b} In addition, with the gradual evaporation of the solvent (EtOH or EG–MeOH) upon drying, the concentration of the surfactant P123 rises to a value higher than the critical micelle concentration,³¹ which favors the formation of micelles in a disordered array via interaction of the Fe precursor with the surfactant, hence resulting in the generation of a macropore skeleton with nanovoids. It should be pointed out that the confinement effects of the PMMA latex and interactions of the formed disordered micelles with the polymer microsphere surfaces¹⁹ might also make a contribution to the generation of 3DOM $\alpha\text{-Fe}_2\text{O}_3$ with disordered nanovoids on the macropore walls.

Optical Behavior. Iron oxide is one of the most important semiconductor oxides. It possesses four kinds of crystal phases:

$\alpha\text{-Fe}_2\text{O}_3$ (hematite), $\gamma\text{-Fe}_2\text{O}_3$ (maghemite), Fe_3O_4 (magnetite), and FeO (Wustite).³² Magnetic Fe_3O_4 and $\gamma\text{-Fe}_2\text{O}_3$ have been utilized in magnetic refrigeration, ferrofluids, controlled drug delivery, bioprocessing, and information storage;³³ $\alpha\text{-Fe}_2\text{O}_3$ is a useful material in catalysis, nonlinear optics, gas sensing, and pigment additives.³⁴ In the past years, iron oxide crystals with rod-, wire-, and core/shell-shaped nanostructures have been successfully fabricated by means of various methods.³⁵ The physicochemical (especially optical) properties of iron oxide are intimately associated with its morphology and size.^{36,37} For example, $\alpha\text{-Fe}_2\text{O}_3$ nanoparticles exhibit optical behaviors different from those of mesoporous hollow $\alpha\text{-Fe}_2\text{O}_3$ microspheres,³⁷ $\alpha\text{-Fe}_2\text{O}_3$ microcubes,³⁷ $\alpha\text{-Fe}_2\text{O}_3$ nanodisks,³⁶ and $\alpha\text{-Fe}_2\text{O}_3$ nanotubes.³⁸ Although 3DOM-structured iron oxide was synthesized, its optical property has not been investigated yet. Figure 6 shows the UV–vis diffuse-reflectance spectra of the $\text{Fe}_2\text{O}_3\text{-bulk}$ and Fe_2O_3-x ($x = 1-7$) samples. It is observed that there are signals centered at ca. 240, 340, 434, 540, and 670 nm,

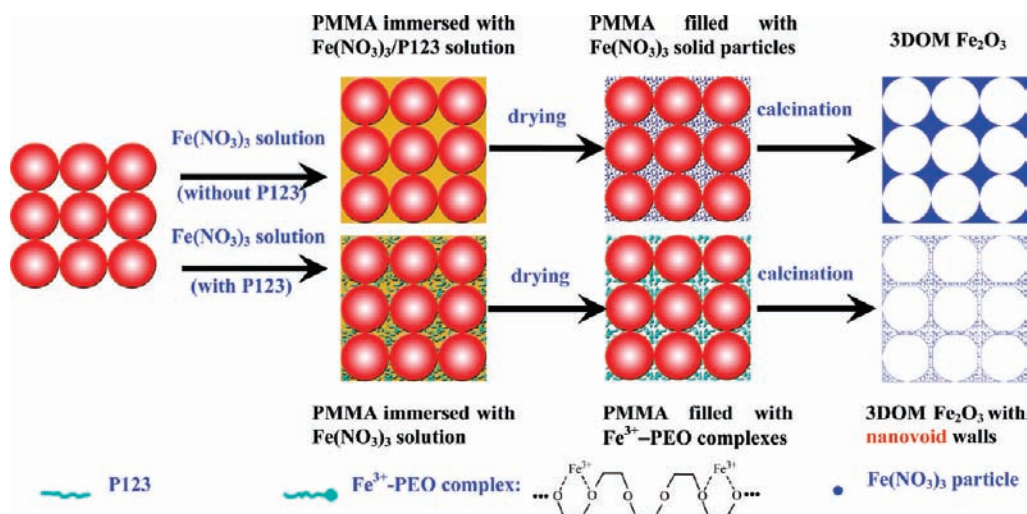


Figure 5. Schematic illustration of possible formation mechanisms of the macroporous α - Fe_2O_3 samples with and without the presence of nanovoids in the crystalline walls.

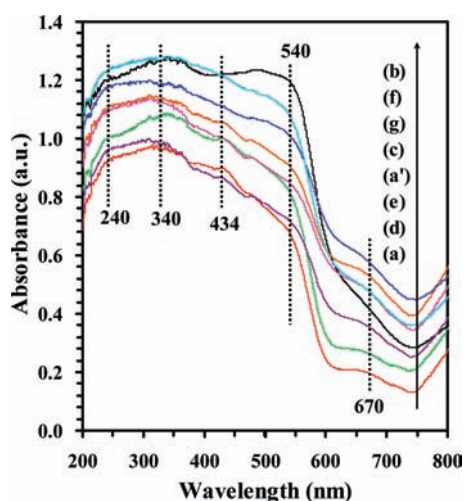


Figure 6. UV-vis spectra of (a') Fe_2O_3 -bulk, (a) Fe_2O_3 -1, (b) Fe_2O_3 -2, (c) Fe_2O_3 -3, (d) Fe_2O_3 -4, (e) Fe_2O_3 -5, (f) Fe_2O_3 -6, and (g) Fe_2O_3 -7.

characteristic of α - Fe_2O_3 . The absorption bands in the region of 200–440 nm are mainly due to the ligand-to-metal charge-transfer transitions and partly due to the Fe^{3+} ligand-field transitions ${}^6\text{A}_1 \rightarrow {}^4\text{T}_1$ (${}^4\text{P}$) at ca. 240 nm, ${}^6\text{A}_1 \rightarrow {}^4\text{E}$ (${}^4\text{D}$) and ${}^6\text{A}_1 \rightarrow {}^4\text{T}_2$ (${}^4\text{D}$) at 340 nm, and ${}^6\text{A}_1 \rightarrow {}^4\text{E}$ (${}^4\text{G}$) at 434 nm.^{39a,b} Absorption bands near 540 and 670 nm correspond to ${}^6\text{A}_1 \rightarrow {}^4\text{E}$ and ${}^6\text{A}_1 \rightarrow {}^4\text{T}_2$ (${}^4\text{G}$) ligand-field transitions of Fe^{3+} .^{39c} The absorbance is different from sample to sample, which was associated with their crystallinity and pore structures.³⁷ Band-gap energy is usually used to evaluate the optical absorption performance of a crystal semiconductor, which is based on the Kubelka–Munk (K–M) function $F(R) = (1 - R)^2/2R = K/S$, where R , K , and S represent the reflectance, absorption coefficient, and scattering coefficient, respectively. The band-gap energies of the iron oxide samples can be obtained from the intercept of the tangent to the x axis in the plot of $F(R)$ versus photon energy (Figure S5 in the Supporting Information), and the results are summarized in Table 1. It is observed that the nonporous Fe_2O_3 -bulk and 3DOM-structured Fe_2O_3 -1 and

Fe_2O_3 -4 (without nanovoids in the walls) samples exhibit much higher band-gap energies (2.06–2.10 eV) than those (1.92–2.03 eV) of the 3DOM-structured Fe_2O_3 - x ($x = 2, 3$, and 5–7) samples with nanovoids in the macroporous walls, with the Fe_2O_3 -3 sample possessing the lowest band-gap energy (1.92 eV), which was much lower than that (2.1 eV) of α - Fe_2O_3 nanodisks³⁶ or α - Fe_2O_3 nanoparticles^{39c} and that (2.18 eV) of α - Fe_2O_3 nanotubes.³⁸ The band-gap energy of a material usually increases with a decrease in the particle size. In one of our previous works, we observed that the band-gap energy changed with alteration of the particle morphology of monoclinic BiVO_4 .²² In the present work, a similar change trend in the band-gap energy was observed. Such a phenomenon might be due to the presence of macropores and nanovoids on the walls of the 3DOM iron oxides. These macropores and nanovoids could lead to a drop in the reflection intensity of incident light, resulting in a decrease in the value of the K–M function [$F(R)$] and, hence, the $F(R)$ value increased slowly with a rise in the photon energy. Therefore, it is understandable that the samples with macropores and nanovoids on the 3DOM Fe_2O_3 skeletons showed lower band-gap energies. Ueda and co-workers also observed an optical behavior of 3DOM LaFeO_3 with nanovoids different from that of the nonporous LaFeO_3 ,^{18e} although they did not give a discussion on the discrepancy in the optical behavior between the 3DOM LaFeO_3 with nanovoids and nonporous LaFeO_3 . The inherent reason for the unusual phenomenon occurrence needs further investigation.

Surface Composition and Reducibility. The XPS technique is a powerful tool to investigate the surface element compositions, metal chemical valence, and adsorbed species of solid materials. As can be seen from the Fe 2p XPS spectra of the iron oxide samples (Figure S6 in the Supporting Information), there are two strong signals centered at BE = 710.8 and 724.4 eV assignable to Fe 2p_{3/2} and Fe 2p_{1/2},⁴⁰ respectively; meanwhile, one weak satellite signal at BE = 718.0 eV was detected for each sample, indicating the presence of a small amount of Fe^{2+} .⁴⁰ Similar XPS spectra of α - Fe_2O_3 have been reported by other authors.^{41,42} Figure 7 illustrates the Fe 2p_{3/2} and O 1s XPS spectra of the Fe_2O_3 -bulk and Fe_2O_3 - x samples. The asymmetrical Fe 2p_{3/2} XPS peak of each sample could be decomposed to two components at BE = 710.3

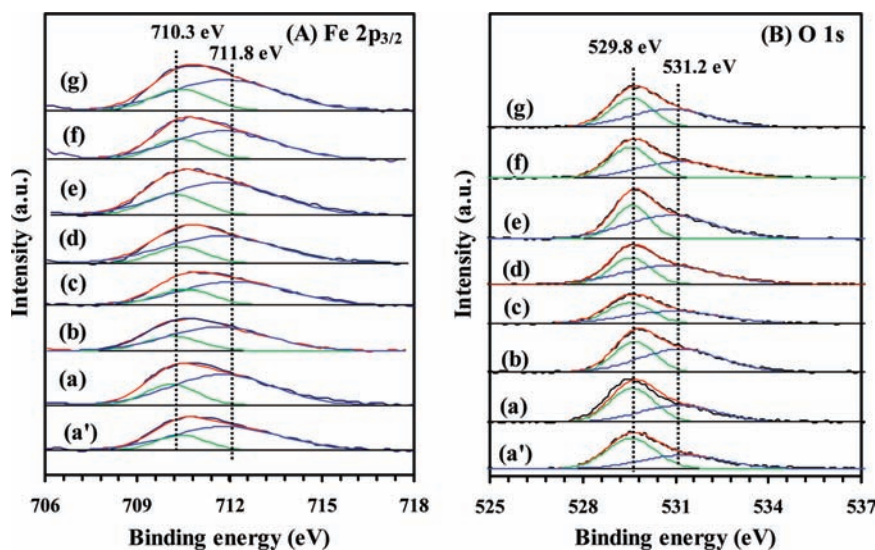


Figure 7. (A) Fe 2p_{3/2} and (B) O 1s XPS spectra of (a') Fe₂O₃-*bulk*, (a) Fe₂O₃-1, (b) Fe₂O₃-2, (c) Fe₂O₃-3, (d) Fe₂O₃-4, (e) Fe₂O₃-5, (f) Fe₂O₃-6, and (g) Fe₂O₃-7.

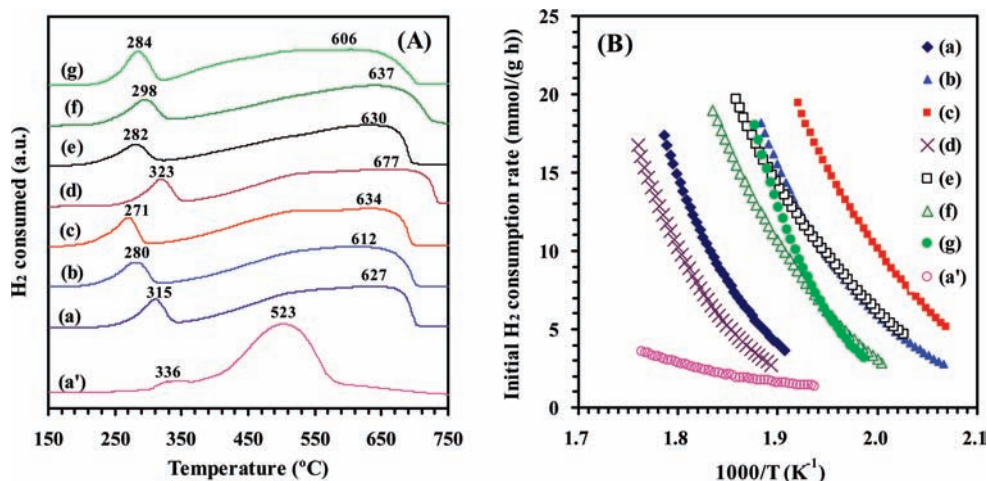


Figure 8. (A) H₂-TPR profiles and (B) the initial H₂ consumption rate as a function of the inverse temperature of (a') Fe₂O₃-*bulk*, (a) Fe₂O₃-1, (b) Fe₂O₃-2, (c) Fe₂O₃-3, (d) Fe₂O₃-4, (e) Fe₂O₃-5, (f) Fe₂O₃-6, and (g) Fe₂O₃-7.

and 711.8 eV (Figure 7A), ascribable to the Fe²⁺ and Fe³⁺ signals,^{42–44} respectively. Table 1 summarizes the surface iron and oxygen compositions of the samples. It is observed that the Fe³⁺/Fe²⁺ molar ratios (3.59–3.61) of Fe₂O₃-*bulk* and Fe₂O₃-4 after calcination at 650 °C were much higher than those (2.75–3.08) of Fe₂O₃-*x* (*x* = 1–3 and 5–7) after calcination at 550 °C. This result suggests that a higher calcination temperature favors the formation of Fe³⁺ ions. From Figure 7B, one can see an asymmetrical O 1s XPS peak of each sample that could be resolved into two components at BE = 529.8 and 531.2 eV; the former was attributable to the surface lattice oxygen (O_{latt}) species and the latter to the surface-adsorbed oxygen (O_{ads}) species.^{44,45} The O_{ads}/O_{latt} molar ratios (0.74–0.87) of Fe₂O₃-*bulk*, Fe₂O₃-1, and Fe₂O₃-4 were significantly lower than those (1.04–1.63) of Fe₂O₃-*x* (*x* = 2, 3, and 5–7), indicating that the Fe₂O₃ samples possessed much larger amounts of oxygen adspecies than the ones with lower surface areas.

Reducibility of a transition-metal oxide is highly related to its catalytic performance. Usually, the reduction of iron oxide proceeds

via the order of α -Fe₂O₃ → Fe₃O₄ → Fe⁰.^{43,46} Figure 8A illustrates the H₂-TPR profiles of the as-fabricated iron oxide samples. For each sample, two reduction steps were clearly observed in the ranges of 190–350 and 350–700 °C, corresponding to the reduction of α -Fe₂O₃ to Fe₃O₄⁴⁷ and the reduction of Fe₃O₄ to Fe⁰.^{43,47} The H₂ consumption of each sample was estimated and summarized in Table 1. For the Fe₂O₃-*bulk* and Fe₂O₃-*x* (*x* = 1–7) samples, the H₂ consumption values at the lower reduction temperature (190–350 °C) were 1.05 and 1.91–2.46 mmol/g, whereas that at the higher reduction temperature (350–700 °C), they were 16.1 and 12.8–13.7 mmol/g, respectively. If the Fe ions in α -Fe₂O₃ were only Fe³⁺ and Fe²⁺ and reduced to metallic Fe⁰, the H₂ consumption would be 18.74 and 13.89 mmol/g, accordingly. As revealed in the H₂-TPR results, the H₂ consumption in the range of 190–700 °C of the Fe₂O₃-*bulk* and Fe₂O₃-*x* samples was between 14.81 and 17.15 mmol/g. It is apparent that the Fe ions in our α -Fe₂O₃ samples existed in a mixed valence (Fe³⁺ and Fe²⁺), which was substantiated by the results of XPS investigations.

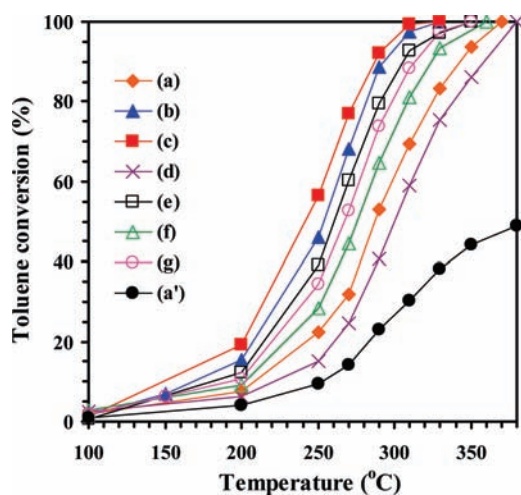


Figure 9. Catalytic performance as a function of the reaction temperature over (a') Fe_2O_3 -*bulk*, (a) Fe_2O_3 -1, (b) Fe_2O_3 -2, (c) Fe_2O_3 -3, (d) Fe_2O_3 -4, (e) Fe_2O_3 -5, (f) Fe_2O_3 -6, and (g) Fe_2O_3 -7 under the conditions of toluene concentration = 1000 ppm, toluene/oxygen molar ratio = 1/20, and SV = 20 000 mL/(g h).

The initial (where less than 25% oxygen in iron oxide was consumed for the first reduction band) H_2 consumption rate is more effective in evaluating the reducibility of the samples.⁴⁸ Figure 8B shows the initial H_2 consumption rate versus inverse temperature of the as-fabricated iron oxide samples. One can realize that the initial H_2 consumption rate followed a sequence of Fe_2O_3 -3 > Fe_2O_3 -2 \approx Fe_2O_3 -5 > Fe_2O_3 -7 > Fe_2O_3 -6 > Fe_2O_3 -1 > Fe_2O_3 -4 > Fe_2O_3 -*bulk*, in rough agreement with the order in the surface area of these materials.

Catalytic Property. Transition-metal oxides are a kind of effective catalysts. In the past years, Fe-based materials [e.g., iron(III) oxide pillared titanium phosphate⁴⁹ and Fe_2O_3 ^{50,51}] have been employed as catalysts for the removal of volatile organic compounds (e.g., methanol, acetone, diethyl ether, 2-propanol, and toluene), and the good catalytic performance was attributed to the presence of high surface area and surface oxygen concentration.⁴⁹ Scirè and co-workers observed a toluene conversion of 90% over the Fe_2O_3 catalyst at ca. 380 °C and a rather low space velocity (SV) of ca. 186 mL/(g h).⁵¹ Durán et al. reported that 80% toluene conversion could be achieved over Fe_2O_3 at 365 °C and 20 000 mL/(g h).⁵² In the present work, we used toluene oxidation as a model reaction to evaluate the catalytic properties of the as-fabricated iron oxide samples. In the blank experiment (only quartz sand was loaded in the microreactor), we detected no significant oxidation of toluene under the conditions of toluene concentration = 1000 ppm, toluene/ O_2 molar ratio = 1/20, SV = 20 000 mL/(g h), and reaction temperature \leq 400 °C. In other words, oxidation of the toluene molecules over the iron oxide samples was a catalytic process. Figure 9 shows the catalytic performance of the Fe_2O_3 -*bulk* and Fe_2O_3 -*x* samples for toluene combustion. It can be clearly observed that toluene conversion increased with a rise in the reaction temperature, and Fe_2O_3 -*x* performed much better than *bulk*-Fe. It is convenient to compare the catalytic activities of these samples by adopting the reaction temperatures $T_{10\%}$, $T_{50\%}$, and $T_{90\%}$ (corresponding to toluene conversion = 10, 50, and 90%), and the corresponding data are summarized in Table S1 in the Supporting Information. Apparently, the catalytic performance decreased in the sequence of Fe_2O_3 -3 > Fe_2O_3 -2 >

Fe_2O_3 -5 > Fe_2O_3 -7 > Fe_2O_3 -6 > Fe_2O_3 -1 > Fe_2O_3 -4 > Fe_2O_3 -*bulk*, coinciding with the order in low-temperature reducibility (i.e., the initial H_2 consumption rate) of these materials. The $T_{50\%}$ and $T_{90\%}$ values were 240 and 288 °C over the Fe_2O_3 -3 sample and 253 and 293 °C over the Fe_2O_3 -2 sample, whereas over the Fe_2O_3 -*bulk* sample, they were above 380 °C. Obviously, the catalytic activities of the 3DOM iron oxide samples were much better than those of Fe_2O_3 reported by other researchers.^{51,52} It is worth pointing out that toluene was completely oxidized to CO_2 and H_2O over the as-fabricated iron oxide samples; no other incomplete oxidation products were detected in the catalytic system, which was confirmed by the carbon balance of ca. 99.5% in each run.

It is generally accepted that the surface oxygen concentration, reducibility, surface area, and pore structure are the key factors influencing the catalytic performance of a single or mixed transition-metal oxide. By a comparison of the activity data and characterization results obtained in our present studies, it can be realized that there is a clear relationship of the BET surface area (Table 1), adsorbed oxygen concentration (Figure 7B and Table 1), low-temperature reducibility (Figure 8), or band-gap energy (Figure S5 in the Supporting Information and Table 1) with the catalytic activity (Figure 9 and Table S1 in the Supporting Information). Therefore, we conclude that the excellent catalytic performance of the 3DOM-structured Fe_2O_3 samples is associated with their higher surface areas and concentrations of surface oxygen species, better low-temperature reducibility, and unique nanovoid-containing 3DOM structures.

CONCLUSIONS

3DOM-organized iron oxides with the existence of nanovoids in the rhombohedral crystalline walls could be fabricated via the dual-templating P123 and PMMA route with $\text{Fe}(\text{NO}_3)_3$ as the iron source in an EtOH or EG–MeOH mixed solution and after calcination at 550 °C. In the absence of P123 during the fabrication process, only 3DOM-structured α - Fe_2O_3 without nanovoids in the macropore walls was obtained; with the use of dual (P123 and PMMA) templates, however, high-quality 3DOM-organized α - Fe_2O_3 materials with polycrystalline nanovoid-containing walls and higher surface areas (32–46 m²/g) were generated. The surfactant P123 had a key role to play in the formation of nanovoids within the walls of the 3DOM-structured α - Fe_2O_3 . Iron existed in multiple oxidation states on the sample surfaces, and the trivalent Fe ion and oxygen adspecies amounts were different from sample to sample, respectively. The dual-templating-derived α - Fe_2O_3 samples possessed much better low-temperature reducibility than the Fe_2O_3 -*bulk* one. The discrepancy in the pore structure gave rise to a different optical behavior, and the copresence of a 3DOM-structured skeleton and a nanovoid-containing wall structure led to a decrease in the band-gap energy of α - Fe_2O_3 . Factors, such as a higher oxygen adspecies amount, larger surface area, better low-temperature reducibility, and unique nanovoid-containing 3DOM structure, contributed to the excellent catalytic activities of the porous materials in the oxidation of toluene.

ASSOCIATED CONTENT

Supporting Information. Physicochemical property characterization procedures, the SEM image of well-aligned PMMA microspheres, FT-IR spectra of uncalcined Fe_2O_3 -2, calcined

Fe₂O₃-2, uncalcined Fe₂O₃-6, and calcined Fe₂O₃-6, additional HRTEM images of Fe₂O₃-*x* (*x* = 2, 3, 6, and 7), N₂ adsorption-desorption isotherms and pore-size distributions, K-M function versus photon energy of the Fe₂O₃-*bulk* and Fe₂O₃-*x* (*x* = 1-7), Fe 2p XPS spectra of Fe₂O₃-*bulk* and Fe₂O₃-*x* (*x* = 1-7), and catalytic data (*T*_{10%}, *T*_{50%}, and *T*_{90%}) of Fe₂O₃-*bulk* and Fe₂O₃-*x* (*x* = 1-7). This material is available free of charge via the Internet at <http://pubs.acs.org>.

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